

B22 Zero



Precision bevel angle adjustment scale











Designed for bevelling and deburring straight edges, for the so-called FACING - removing an unwanted layer of materials on the workpiece edge resulting from cutting the metal sheet by burning. Specially designed for the production of visual bevels and welding preparation. Powerful electric drive for extreme loads.

- High-performance motor
- The possibility of continuous adjustment of the working angle in the range of 0° - 60°
- FACING edge processing at an angle of 0° to remove unwanted material layer after burning cutting
- The unique scaling mechanism of the bevel size for increased precision
- A very compact and ergonomic design for high labor productivity
- All-round frame for damage protection and for grip options
- With the appropriate equipment, pipes and tubes can be bevelled from Ø 150 mm / 5.9 in
- Additional adjustable handle

Technical data:

Bevel angle:	continuously adjustable between 0° - 60°
Bevel width:	0 to 20 mm / 0 to 0.79 in < 400 MPa / 58 015 PSI
	0 to 16 mm / 0 to 0.63 in > 400 MPa / 58 015 PSI
Engine:	1100 W
Speed:	2850 rpm
Weight:	19,5 kg / 43 lb
Number of inserts:	10 pcs

Included in price:

Bevelling and deburring system B22 ZERO. Tools for an operator. Packed in a cardboard box. User manual.

Machine name:

Machine name:	Art. Nr.
Bevelling and deburring system B22 ZERO (1Phase - 230 V)	29220
Bevelling and deburring system B22 ZERO (3Phase - 220 V)	29212
Bevelling and deburring system B22 ZERO (3Phase - 480 V)	29211
Bevelling and deburring system B22 ZERO (1Phase - 120 V)	29221

Accessories:	
Standard cutting head (including inserts and screws)	
Standard cutting inserts (pack of 10 pcs)	
Premium cutting head - designed for selected stainless steel materials (including inserts and screws)	
Premium cutting inserts (pack of 10 pcs)	
Additional adjustable handle	
Pipe and tube bevelling from Ø 150 mm	
Screw for the inserts	



Production and development in EU